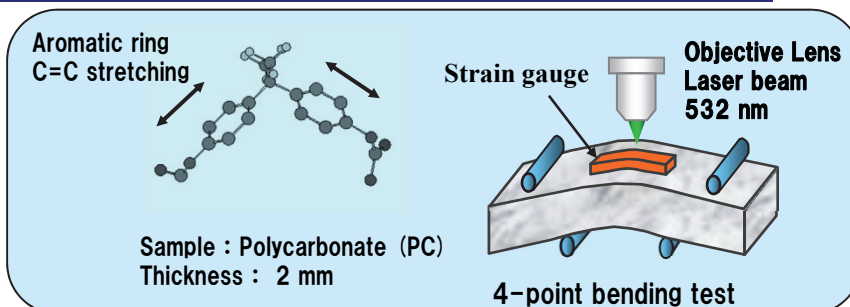
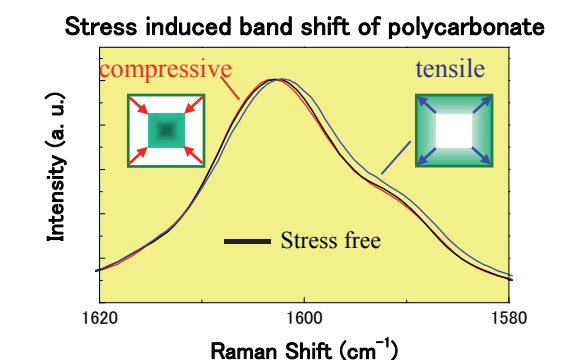


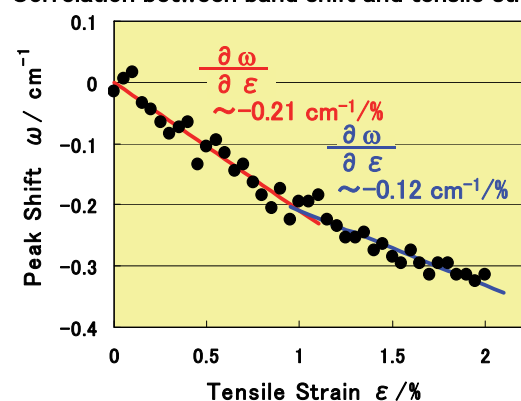
# Determination of Stress Distribution in Polymeric Materials by Raman Spectroscopy <sup>I-3</sup>

Linear correlation has been found between the applied stress and Raman band shift of Polycarbonate materials by 4-point bending test. The stress correlation coefficient has been successfully applied to determine the micron order stress distribution of the joined region in a small polymeric screw.

## Determination of the correlation coefficient between induced stress and the Raman band shift

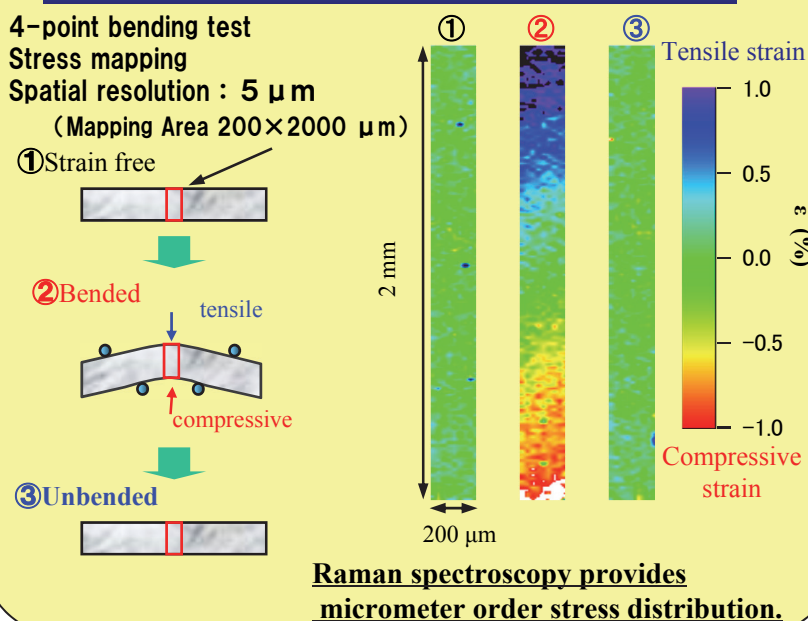


## Correlation between band shift and tensile stress

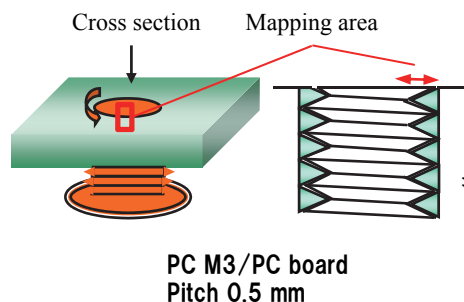


Resolution:  $0.05 \text{ cm}^{-1}$   
 Detection limit of strain : 0.23 %  
 Detection limit of stress : 5.3 MPa  
 (elastic region  $E \sim 2.3 \text{ GPa}$ )

## Stress distribution along the thickness direction

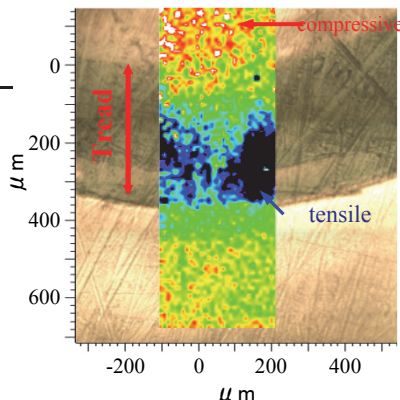


## Stress distribution at the joined region of a small polymeric screw

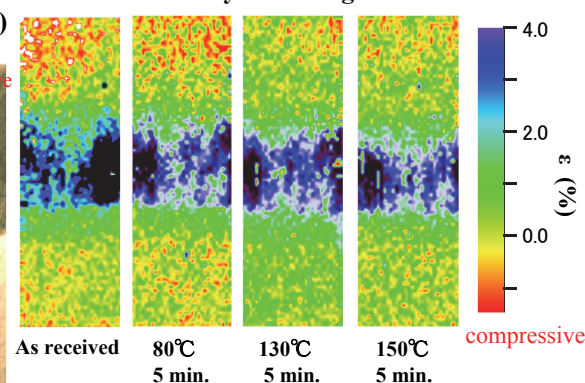


Thread : **tensile strain**  
 Root of thread : **compressive strain**

## Stress distribution (On optical Microscope image)



## Stress relaxation by annealing treatment



Stress relaxation induced by annealing can be clearly observed by Raman stress mapping.